



## Gold Member Oliver Carty & Family

### Spotlight Target Area: Waste

Oliver Carty & Family take a holistic approach to sustainability focussed on social, environmental and economic stewardship. Its sustainability plan is an integral part of its overall strategic plan, with a dedicated 'Green Team' focussing on initiatives across the business. Throughout 2020, led by Bernie Carty, the Green Team championed the reduction of waste levels. Despite the Covid-19 pandemic and an increase in use of PPE general waste, there has been a decrease in waste overall with the company ahead of target by 22% - initiatives included a move to more sustainable waste suppliers, segregation of plastic waste in production, and reduction in packing raw materials, leading to significant increase in recycling as opposed to land fill. Oliver Carty & Family decreased waste by over 37 tonnes within a 12-month period, primarily from a decrease in both recycled waste and Category 3 waste, demonstrating an exceptional performance.

### About

Oliver Carty & Family, based in Athlone, is a family run business for over half a century. It is one of Ireland's largest added value meat suppliers and prides itself in offering top quality, award-winning retailer and branded products in Ireland, Europe and the Middle East. Oliver Carty & Family operates from two plants and all plants are under the control of the Department of Agriculture, Food and the Marine (DARM), are a certified member of the Bord Bia Meat Processor Quality Assurance Scheme, accredited to the Global Standard for Food Safety (BRC) Grade AA, and one of the first 50 verified members of Origin Green. Its product range encompasses traditional cured products such as bacon joints and rashers as well as speciality cures and bespoke cuts like the Great Taste 'Best Irish Speciality' award winning smoked rack of bacon.



Sustainability Programme  
**GOLD MEMBER**  
2021

### Membership Tier 3

Minimum Origin Green Targets Required Annually = 6

### Origin Green Target Areas

Raw Material Sourcing	Supplier Certification	
	Primary Producer Sustainability Initiatives	
	Packaging	★
Manufacturing Process	Energy/Emissions	★
	Water	
	Waste	★
	Biodiversity	
Social Sustainability	Health & Nutrition	
	Employee Wellbeing	
	Community Engagement	
	Diversity & Inclusion	

"We are very proud at Oliver Carty & Family to be awarded Origin Green Gold Member status. This is great recognition of our collective efforts and progress across the business for sustainable production. We will continue to work hard and ensure our work contributes to a sustainable future."

### Ted Carty, CEO