

## Gold Member William Grant

### Spotlight Target Area: Water

With a target to reduce water usage per litre of absolute alcohol produced (l/laa) by 47% by 2022, William Grant surpassed this target significantly in 2020 achieving a reduction of over 61% per litre of absolute alcohol (l/laa) produced. Progress during 2020 was aided by the introduction of a dissolved air flotation (DAF) plant, alongside a programme of fixing leaks in the sprinkler system. A SCADA system on site allows for close monitoring and control of processes, including water usage. This ensures that the correct volume of water is used and inadvertent usage does not occur. Due to design standards and close monitoring, water wastage through leaks is kept to a minimum.

Overall, the company performed exceptionally well throughout 2020, with an exemplary performance demonstrated across its sustainability targets in the areas of supplier certification, energy/emissions, water, waste, and community engagement.

### About

William Grant & Sons Limited is an independent, family-owned business specialising in the distillation and bottling of whisky and other premium spirit brands. William Grant founded his company in 1887, with a vision to make the best dram in the valley. It stands true today as it build brands that are loved all over the world. William Grant's global success comes from its collective work ethic, pride and its values. Always seriously spirited, it knows the importance of celebrating successes, big and small. Together, it creates legacy.



Sustainability Programme  
**GOLD MEMBER**  
2021

### Membership Tier 3

Minimum Origin Green Targets Required Annually = 6

### Origin Green Target Areas

Raw Material Sourcing	Supplier Certification	★
	Primary Producer Sustainability Initiatives	
	Packaging	
Manufacturing Process	Energy/Emissions	★
	Water	★
	Waste	★
	Biodiversity	
Social Sustainability	Health & Nutrition	
	Employee Wellbeing	
	Community Engagement	★
	Diversity & Inclusion	

“At Tullamore D.E.W., our belief in the beauty of blend goes further than just the ingredients in our award-winning range of whiskeys. It inspires us to blend cutting edge sustainable innovation with our nearly 200 years of heritage - allowing us to proudly stand as a brand that honours Ireland's past while helping to create its sustainable future.”

**Garry Moore, Distillery Site Leader**