



# Gold Member Feldhues GmbH

## About the Company

Feldhues GmbH rose from a small, traditional butcher shop in the town of Metelen in Westphalia, Germany. Today, the group consists of two modern plants, with focus placed on the production of special cooked meat products displaying designs.

The first production plant, Feldhues Fleischwarenbetriebe GmbH, was built in Metelen in 1978. Just six years later, the company decided to set up a second plant in the Republic of Ireland - Feldhues GmbH Fleischwarenproduktion in Clones, Co. Monaghan.

## Spotlight Target Area: Manufacturing

### Initiatives: Waste

At Feldhues GmbH, considerable workforce shortages were a major issue for the business in 2021, with the Covid-19 pandemic unavoidably impacting the majority of its employees.

Despite staffing issues throughout the year, the company still managed to increase the amount of product produced annually to keep up with the growing volume of requests, while also achieving significant milestones across all of its targets in the Origin Green manufacturing processes target areas, achieving an exemplary score across the areas of Energy, Water, and Waste.

The year 2021 not only saw Feldhues GmbH achieve its water reduction target but also surpass it and is now 20% ahead of the initial projection, alongside a 5% reduction in energy use per unit output, and a further 22% decrease per tonne of output in waste being sent to landfill. The company also showcased an exemplary performance in the area of Community Engagement, reflecting an extremely strong performance overall from the member.

## Membership Tier 4

Minimum Origin Green Targets Required Annually = 5

## Exemplary Performance Target Areas

Raw Material Sourcing	Raw Materials & Suppliers	
	Packaging	
Manufacturing Process	Energy/Emissions	★
	Water	★
	Waste	★
Social Sustainability	Product Health and Nutrition	
	Employee Wellbeing	
	Community Engagement	★
	Diversity & Inclusion	
Additional Targets	Biodiversity	
	Approved Sector Specific Target	



Sustainability Programme  
**GOLD MEMBER**  
2022

“We are extremely proud to achieve Gold Membership for the second year in a row. Our work towards being more sustainable is ongoing and progressive. We believe we have a responsibility towards the next generation to ensure we minimise our impact on the environment and maximise our positive impact on community. This acknowledgement shows that the ongoing efforts by our team are making a difference.”

**Mike Hamill, Feldhues MD**